

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 5 Claim 1 (Canceled)
- Claim 2 (Canceled)
- Claim 3 (Canceled)
- Claim 4 (Canceled)
- Claim 5 (Canceled)
- 10 Claim 6 (Canceled)
- Claim 7 (Canceled)
- Claim 8 (Canceled)
- Claim 9 (Canceled)
- Claim 10 (Canceled)
- 15 Claim 11 (Canceled)
- Claim 12 (Canceled)
- Claim 13 (Canceled)
- Claim 14 (Canceled)
- Claim 15 (Canceled)
- 20 Claim 16 (Canceled)
- Claim 17 (Canceled)
- Claim 18 (Canceled)
- Claim 19 (Canceled)

Claim 20 (Canceled)

Claim 21 (Canceled)

Claim 22 (Canceled)

Claim 23 (Canceled)

5 Claim 24 (Canceled)

Claim 25 (Currently Amended) A method of visually detecting wear to an insert bowl, bushing, or spider, comprising the steps of:

- a) providing a bowl having a central bore defined by an inner surface, said inner surface including an upper tapered section for engaging slips supporting a work string, a lower section, a first substantially horizontal groove, and a second substantially horizontal groove, said first and second horizontal grooves each being formed in the inner surface of said bowl and providing a visual indicator of wear to the inner surface of said bowl; and
- b) visually inspecting said first and second substantially horizontal grooves for existence of wear to the inner surface of said bowl; wherein said first substantially horizontal groove has an initial non-wear depth less than an initial non-wear depth of said second substantially horizontal groove and wherein an inability to visually detect at least a portion of said first substantially horizontal groove signifies wear to the inner surface of said bowl that does not indicate that replacement of said bowl is necessary and an inability to detect at least a portion of said second substantially horizontal groove signifies wear to the inner surface of said bowl that indicates that replacement of said bowl is necessary.
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Claim 26 (Canceled)

Claim 27 (Canceled)

Claim 28 (Canceled)

Claim 29 (Original) The method according to claim 25, wherein said first and second substantially horizontal grooves are each formed in the lower section of the
5 inner surface of said bowl.

-Please cancel claims 1 through 24, and 26 through 28 without prejudice nor disclaimer as to the subject matter contained therein.